



**Drive Belt Information**

The Gates belt numbers are listed if you would like to obtain a belt locally

- Most (99%) machines use belt #2010, or Gates 5M580
- IF the serial number has a "UL" use #2020 or Gates 230XL037
- IF the serial number has a "L" use #2000 or Gates 5M530
- IF the serial number has "H" and no "R" use #1990 or Gates 5M615
- IF the serial number has a "RH" use #2010 Gates 5M580

FIG-1C.DWG 072097

\*\* NOT USED ON LT-1B AFTER SERIAL #904  
 \* SERIAL NUMBER REQUIRED FOR THESE ITEMS.

Unless otherwise specified dimensions are in inches Tolerances are: Fractions Decimals Angles $\pm 1/32$ .XX $\pm .01$ $+ .5^\circ$ Fin: $32 \checkmark$ .XXX $\pm .005$ .XXXX $\pm .0005$		Overbeck Machine Tools 2620 Mission Street Santa Cruz * California	
Title LT-1B Assembly		Rev:	
Date drawn:		Drawing Number: Fig-1C.dwg	
Date last change: 09/03/2014		Part Number:	
		Material: Slug Length:	